

Date: Monday, 06/04/2009 8:21:59 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : FLOAT SKID LH 206L1,L3,L4&407
Job Number : 46706
Estimate Number : 10328
P.O. Number :
This Issue : 06/04/2009 S.O. No. :
Prsht Rev. : NC
First Issue : 25/03/2009 Type : SKIDTUBES
Previous Run : 46704
Written By :
Checked & Approved By :
Comment : Est Rev:B 05.09.23 Revised per D206-642 Rev. J KJ/JLM
Est Rev:C 07-02-23 As per IIN D206-642 Rev K JLM
est rev D 07.06.06 added K642-512 EC
Est Rev:E 07-12-05 ECN 1080p Rev L DD verified by:

Part Number : D206642511
Drawing Number : N/A
Project Number : N/A
Drawing Revision : L
Material :
Due Date : 10/04/2009 Qty: 1 Um: Each

*CHANGED TO
-S11 (WAS 512)*

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D206-642-511 CHG003

8/09/04/06

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 46706A FLOAT SKIDTUBE ASSEMBLY



Comment: Sub-Component FLOAT SKIDTUBE ASSEMBLY

1 x D206-642-541 Batch 46706A SP

9/4/06

4.0 K642 511 saddle kit 642-511



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

saddle kit 642-511

A13155

9/4/06

5.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

8/09/04/06 (X)

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Handwritten mark resembling a stylized 'P' or 'R'.

Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-642-511

Location:

Handwritten: 73 Rev D 9/4/6

Handwritten: 30

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Handwritten: 09/04/06

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Handwritten: u 09/04/06

Handwritten: 46706A